

Avery Weigh-Tronix



Model 1310 Network Installation Manual

Table of Contents

Introduction	5
1310 Diagnostics Menu	5
WT-BASIC Keyword “MAP”	6
Network Hardware and Installation	9
DeviceNet™	9
ControlNet™	14
InterBus-S™ Interface	19
Modbus/TCP Ethernet Interface	23
Modbus Plus Interface	28
Profibus-DP	33
Ethernet TCP/IP Raw Sockets	38
Ethernet-IT (Internet protocol suite - HTTP, SMTP, FTP)	46
Ethernet-IP	52

Pages are numbered consecutively beginning with the cover page.

This is a “Table of Contents preview” for quality assurance

The full manual can be purchased from our store:

[https://the-checkout-tech.com/manuals/Weigh-Tronix/1310 network manual.html](https://the-checkout-tech.com/manuals/Weigh-Tronix/1310_network_manual.html)

And our free Online Keysheet maker:

<https://the-checkout-tech.com/Cash-Register-Keysheet-Creator/>

[HTTPS://THE-CHECKOUT-TECH.COM](https://THE-CHECKOUT-TECH.COM)